

Work Order ID 75668

75668

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Item ID: D212-580-043

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: LED Pulse Light

Start Date: 10/27/11 Start Qty: 4.00

4

Cust Item ID:

Required Date: 10/31/11 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

IIN-D212-580-2

C

100

100

DOCUMENT CONTROL

0.00

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD212-580-043/ DSI 9538 CHG001

110

110

Pick Kit

0.00

Packaging

Memo

0.00

Packaging

120

120

QC4- 100% Inspect kits for completeness

0.00

QC

Memo

0.00

Quality Control

11 12 05 (4)

11-11-29 (4)

11/12/2 (4)

11 12 05 (4)

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Item ID: D212-580-043

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: LED Pulse Light

Start Date: 10/27/11 Start Qty: 4.00

4

Cust Item ID:

Required Date: 10/31/11 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

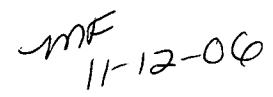
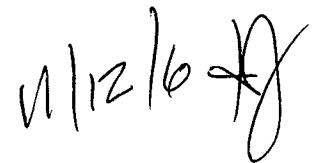
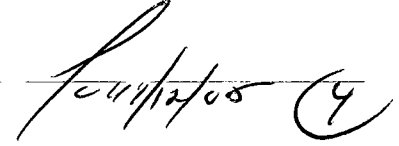
Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Pick Kit	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPPD212-580-043/ DSI 9538								
	Location: <u>030</u>								
	PPP rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									



Picklist Print

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Work Order ID: 75668

Parent Item: D212-580-043

Parent Item Name: LED Pulse Light

Start Date: 10/27/11

Required Date: 10/31/11

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP REV:A NEW ISSUE 10-05-11 JLM VERIFIED BY:DD IPP rev:B 10.10.12 AS PER
ECN10-618 DD VERF:JLM IPP rev:C 10.11.22 AS PER ECN10-642 DD
VERF:JLM IPP rev:D 10.12.16 AS PER ECN10-658 DD VERF:EC IPP rev:E
11.03.31 added D4377-1 DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
EWLA1000DBDSW LED Light		Purchased	No			110	Each	10.0000	2	8			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST387		10							
				117756		2							
				117906		8							
D4078-1 Clamp Half		Manufactured	No			110	Each	19.0000	2	8			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST121		19							
				69389		19							
D4079-1 Clamp Half, Attachment		Manufactured	No			110	Each	20.0000	2	8			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST121		20							
				69390		20							
D4081-1 Bushing		Manufactured	No			110	Each	9.0000	2	8			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST121		9							
				69004		9							
MS26574-3 Circuit Breaker		Purchased	No			110	Each	4.0000	1	4			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST515		4							
				117695		4							

117756 2x
117906 8 GP

69389

69390

69004

117695

11/10/11
11/10/11

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Work Order ID: 75668

Parent Item: D212-580-043

Parent Item Name: LED Pulse Light

Start Date: 10/27/11

Required Date: 10/31/11

Start Qty: 4.00

Required Qty: 4.00

MS22073-3

Circuit Breaker

Purchased No

110 Each 4.0000

1

4

m1194701x a

Location

Loc Qty

Loc Code

ST514

1

117291

1

ST515

3

117695

3

117695 3x

Purchased No

110 Each 4.0000

1

4

117695 3x

Location

Loc Qty

Loc Code

ST515

4

117695

4

117695

Purchased No

110 Each 6.0000

1

4

117695

Location

Loc Qty

Loc Code

st376

6

117502

1

117701

5

117502 1x

117701 3x

Purchased No

110 Each 15.0000

1

4

117701

Location

Loc Qty

Loc Code

ST511

15

117264

15

117264

Purchased No

110 Each 15.0000

1

4

117264

Location

Loc Qty

Loc Code

ST511

15

117264

15

117264

Purchased No

110 Each 15.0000

1

4

117264

Location

Loc Qty

Loc Code

ST511

15

117264

15

117264

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Work Order ID: 75668

Parent Item: D212-580-043

Parent Item Name: LED Pulse Light

Start Date: 10/27/11

Required Date: 10/31/11

Start Qty: 4.00

Required Qty: 4.00

206460-1
Connector, Plug (P2)

Purchased No 110 Each 5.0000

1

4

Location Loc Qty Loc Code

ST511 5

117762 5

110 Each 20.0000

1

4

Location Loc Qty Loc Code

ST511 20

117304 20

110 Each 120.0000

10

40

Location Loc Qty Loc Code

ST511 120

117465 20

117871 100

110 Each 105.0000

30

120

Location Loc Qty Loc Code

ST511 105

117698 100

117871 5

110 Each 15.0000

4

16

Location Loc Qty Loc Code

ST511 15

117698 5

117871 10

M39029/63-368
Contacts, Sockets (P1000)

Purchased No

30

120

1-206062-4
Connector Backshell

Purchased No

4

16

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Work Order ID: 75668

Parent Item: D212-580-043

Parent Item Name: LED Pulse Light

Start Date: 10/27/11

Required Date: 10/31/11

Start Qty: 4.00

Required Qty: 4.00

AN4-17A
Bolt

Purchased

No

110

Each

700.0000

2

8

Location

Loc Qty

Loc Code

ST358

100

116419

0

116704

0

117619

100

ST359

600

118628

300

118983

300

AN3-7A
Bolt

Purchased

No

110

Each

198.0000

4

16

Location

Loc Qty

Loc Code

ST351

198

117313

11

117872

187

MS21042L4
Nut

Purchased

No

110

Each

13,351.000

2

8

Location

Loc Qty

Loc Code

ST300

2351

117441

51

117601

532

118451

768

118927

1000

ST516

6000

119017

6000

ST518

5000

119075

5000

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Work Order ID: 75668

Parent Item: D212-580-043

Parent Item Name: LED Pulse Light

Start Date: 10/27/11

Required Date: 10/31/11

Start Qty: 4.00

Required Qty: 4.00

MS21042L3

Nut

Purchased

No

110

Each

9,846.0000

7

28

Location

Loc Qty

Loc Code

ST300

846

117441

16

117885

42

118451

118

118927

670

ST516

6000

119017

6000

ST518

3000

119075

3000

119075

NAS1149D0463J

Washer

Purchased

No

110

Each

15,834.000

4

16

Location

Loc Qty

Loc Code

ST019

25

118179

25

ST298

809

116025

16

116805

0

117291

1

117460

2

118179

35

118384

289

118612

1

119042

465

ST407

15000

119075

10000

119097

5000

119097

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Work Order ID: 75668

Parent Item: D212-580-043

Start Date: 10/27/11

Required Date: 10/31/11

Parent Item Name: LED Pulse Light

Start Qty: 4.00

Required Qty: 4.00

NAS1149D0363J

Washer

Purchased

No

110

Each

2,650.0000

8

32

119537

Location

Loc Qty

Loc Code

ST019

16

117505

16

ST298

2634

117601

213

118077

79

118612

342

118968

2000

AN525-832R10

Screw

Purchased

No

110

Each

23.0000

4

16

Location

Loc Qty

Loc Code

ST326

23

115622

23

MS21042L08

Nut

Purchased

No

110

Each

283.0000

4

16

Location

Loc Qty

Loc Code

ST300

283

119109

283

NAS1149DN816J

Washer

Purchased

No

110

Each

194.0000

8

32

Location

Loc Qty

Loc Code

ST297

194

116712

194

MS35206-217

Screw

Purchased

No

110

Each

70.0000

4

16

Location

Loc Qty

Loc Code

ST294

70

118503

70

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Work Order ID: 75668

Parent Item: D212-580-043

Parent Item Name: LED Pulse Light

Start Date: 10/27/11

Required Date: 10/31/11

Start Qty: 4.00

Required Qty: 4.00

MS21042L04

Nut

Purchased

No

110

Each

124.0000

16 -

Location

Loc Qty

Loc Code

ST300

124

11492

20

1269

20

1582

84

1264 9K
1582 7K
32 -

NAS1149DN432J

Washer

Purchased

No

110

Each

186.0000

8

32 -

Location

Loc Qty

Loc Code

ST297

75

117460

75

ST298

111

116702

9

11735

2

118384

100

117460

D4377-1

Placard

Manufactured

No

110

Each

12.0000

4

4

Location

Loc Qty

Loc Code

ST139F

12

67669

6

68169

6

68169

7.0 PARTS LIST

Qty	Part Number	Description
X	D212-580-043	LED Pulse Light Kit
2	EWLA1000DBDSDW	LED Light
2	D4078-1	Clamp Half
2	D4079-1	Clamp Half, Attachment
2	D4081-1	Bushing
1	MS26574-3	Circuit Breaker
1	MS22073-3	Circuit Breaker
1	MS24524-21	Switch (On-Off-On)
1	1210/2405-2A	Pulse Light Module
1	206486-2	Connector, Socket (J1)
1	206485-1	Connector, Plug (P1)
1	206458-1	Feed-thru, Receptacle (J2/J3)
1	206460-1	Connector, Plug (P2)
1	205838-1	Connector, Plug (P3)
10	M39029/64-369	Contacts, Pins (J1)
30	M39029/63-368	Contacts, Sockets (P1/P2/P3)
4	1-206062-4	Connector Backshell
2	AN4-17A	Bolt
4	AN3-7A	Bolt
2	MS21042L4	Nut
7	MS21042L3	Nut
4	NAS1149D0463J	Washer
8	NAS1149D0363J	Washer
4	AN525-832R10	Screw
4	MS21042L08	Nut
8	NAS1149DN816J	Washer
4	MS35206-217	Screw
4	MS21042L04	Nut
8	NAS1149DN432J	Washer
1	D4377-1	Placard